# Black Bulls <br> Grease \& Lubricants Manufacturing LLC. 

## MINERAL CIRCULATING OIL

## Black Bulls C-ZF RANGE

Black Bulls C-ZF is high performance heavy duty circulation oil range, which is formulated with suitable base oil and advanced additive system combination to meet the critical requirements of rolling mills, circulation system of primary and mill bearing and high-speed no-twist rod mills. It is providing enhanced film strength anti-scuff and anti-wear properties. It does not contain zinc, phenol or heavy metals.

Typical properties:

| PROPERTY | TEST METHOD | TYPICAL VALUES |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| ISO Viscosity Grade |  | 100 | 150 | 220 | 320 |
| Viscosity cSt @ 40 ${ }^{\circ} \mathrm{C}$ | ASTM D 445 | 101 | 150 | 220 | 320 |
| Viscosity cSt @ 100 ${ }^{\circ} \mathrm{C}$ | ASTM D 445 | 11.33 | 14.89 | 18.5 | 24.65 |
| Viscosity Index, | ASTM D 2270 | 98 | 98 | 97 | 98 |
| Pour Point, ${ }^{\circ} \mathrm{C}$, | ASTM D 97 | -9 | -9 | -9 | -9 |
| Flash Point, ${ }^{\circ} \mathrm{C}$, | ASTM D 92 | 248 | 254 | 256 | 254 |
| Specific Gravity @ $15.6{ }^{\circ} \mathrm{C} \mathrm{kg} / \mathrm{l}$, | ASTM D 1298 | 0.8850 | 0.8860 | 0.8875 | 0.8900 |
| Demulsibility at $82^{\circ} \mathrm{C}$, Minutes to 3 ml | ASTM D1401 | 25 | 25 | 25 | 25 |
| Demulsibility for non-EP oils, ml water | ASTM D2711 | 40 | 40 | 40 | 40 |
| Rust Protection, | ASTM D665 |  |  |  |  |
| Distilled Water |  | Pass | Pass | Pass | Pass |
| Sea Water |  | Pass | Pass | Pass | Pass |
| Foaming Characteristics, Seq I, II, III; Tendency/Stability, $\mathrm{ml} / \mathrm{ml}$ | ASTM D 892 |  |  |  |  |
| Seq I |  | 0/0 | 0/0 | 0/0 | 0/0 |
| Seq II |  | 0/0 | 0/0 | 0/0 | 0/0 |
| Seq III |  | 0/0 | 0/0 | 0/0 | 0/0 |
| Copper Corrosion, 3 hours @ $100^{\circ} \mathrm{C}$ | ASTM D130 | 1 A | 1A | 1A | 1A |
| FZG Gear Test, Failure Stage | DIN 51354 | 12 | 12 | 12 | 12 |

## Advantages:

- Rust \& Corrosion protection.
- Exceptional anti-wear.
- Excellent demulsibility.
- Superb equipment protection.
- Highly reliable operation.
- Long oil change life.
- Ash less and free from heavy metals.


## Application:

- Use in ferrous and non-ferrous mills.
- Back-up roll bearing system. High speed rolling mills.
- Lubrication of systems employing continuous recirculation.
- Hydraulic circuits where special anti-wear properties are not required.

